

722

WATER-BASED PAD ADHESIVE

ESSENTIALS LINE



TECHNICAL DATA SHEET

January 2023
Version 2.0

RESIDENTIAL

MULTI-FAMILY

LIGHT COMMERCIAL

HEAVY COMMERCIAL

DESCRIPTION

722 is designed to quickly lock carpet pad into place. This easy-to-use synthetic latex and hydrocarbon resin blend is non-flammable, solvent-free, fast-grabbing, and prevents slippage during power-stretching with its immediate wet-suction.

APPROVED FLOORING TYPES

CARPET: Broadloom (Action-Bac, jute-back, hot-melt-backed, non-vinyl-backed patterned, polyurethane & rubber-backed, unitary & unitary Action-Bac, woven-backed)

APPROVED SUBSTRATES & SURFACES

- APA underlayment grade plywood and OSB
- Association grade particleboard
- Cement backer board
- Cementitious and anhydrite screeds
- Concrete and radiant heated subfloors that do not exceed 85°F (30°C)
- Existing well-bonded non-cushion-backed vinyl, tile, and sheet flooring
- Fully secured cork underlayments
- Gypsum and lightweight concrete (primed with TAYLOR 2025 or Zephyr)
- Terrazzo (properly prepared with all waxes and surface finishes removed)

SUBSTRATE & SURFACE PREPARATION

Follow flooring manufacturer's guidelines. Substrate must be prepared per ASTM F710 standards including, but not limited to the following:

- Concrete floors must be dry, clean, smooth and structurally sound. They shall be free of any foreign materials that might prevent adhesive bond, including dust, dirt, solvent, paint, wax, oil, grease, residual adhesive, adhesive removers, incompatible sealers, fire-retardant chemicals, fungicides, release agents, alkaline salts, excessive carbonation, laitance, mold, mildew, and curing, sealing, hardening or parting compounds.
- Fill all surface cracks, grooves, depressions, control joints and non-moving joints with moisture resistant patching and self-leveling compounds, allow to fully cure and correct high spots before applying adhesive.
- The substrate, adhesive and flooring must be acclimated in an enclosed building with the HVAC operational between 60-95°F (15-35°C), and between 30-65% relative humidity, for at least 72 hours before, during and after the installation.
- When installing over radiant heated subfloors, turn the heat off for 24 hours before, during and after installation. Failure to turn the heat off may result in shortened working time of the adhesive. When turning radiant heat back on, raise it incrementally, not to exceed a change of more than 5 degrees per hour to a maximum of 85°F (29°C).
- Wood underlayments must have a moisture content below 12% using a Tramex or Delmhorst moisture meter.

APPLICATION INSTRUCTIONS

Prepare carpet cushion according to manufacturer's instructions. Apply using a serpentine pattern (about 1/4 inch wide).

- Stay at least 3 to 4 inches away from walls.
- Be sure to apply under the carpet cushion seams multiple times for proper bond.

PRECAUTIONARY NOTES

- DO NOT expose to water for at least 4 days.
- DO NOT expose to standing water.
- Reseal lid when not in use to protect product.

TAYLOR TECHNICAL SERVICES

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TAYLOR
WITH YOU EVERY STEP™

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REQUIRED TOOLS AND COVERAGE

*Trowel dimensions are width X depth X spacing. Coverage is approximate and may vary depending on porosity of substrate and the angle at which the trowel is held.

FLOORING TYPES	TOOL* (IMAGES NOT TO SCALE)	ESTIMATED COVERAGE
BOND ONLY		
CARPET: Broadloom (Action-Bac, jute-back, hot-melt-backed, non-vinyl-backed patterned, polyurethane & rubber-backed, unitary & unitary Action-Bac, woven-backed)	Tip Applicator Included	-1000 lf/gal

*It is the sole responsibility of the contractor/installer to determine the proper porosity of the subfloor, apply the correct amount of adhesive for the job conditions and ensure that all instructions, procedures and practices are strictly adhered to.

CLEANING INSTRUCTIONS

While product is still wet: Use a dry cloth immediately to remove any excess adhesive from the surface of the wood.

While product is still soft: Use a remover/stripper, denatured alcohol or mineral spirits. Always check compatibility on a piece of scrap flooring.

STORAGE

This product should be stored at temperatures between 50-90°F (15-32°C). While this product is freeze-thaw stable, it is necessary to protect it from freezing. Freeze/thaw stable to 10°F (-12°C).

CAUTION

DO NOT take internally. If swallowed, DO NOT induce vomiting. Call a physician immediately. KEEP OUT OF REACH OF CHILDREN.

WARRANTY INFORMATION

For warranty information, call Technical Services at **706-712-5823**, visit us on the web at **www.tayloradhesives.com** or e-mail us at **tech@tayloradhesives.com**. Flooring manufacturer's and TAYLOR's written pre-installation and installation instructions must be strictly followed or the TAYLOR warranty will be void.

722 PRODUCT INFORMATION		
PRODUCT CHARACTERISTICS	Product Classification	Carpet Pad Adhesive
	Base Chemistry	Synthetic Latex & Hydrocarbon Resin Blend
	Curing Method	Evaporation
	Appearance/Color	Beige
	Odor	Extremely Low
	Consistency	Liquid
	Application	Easy pouring/brushing
	Flammability	Non-flammable
	Freeze/Thaw	Stable to 10°F (-12°C) [3 cycles]
	Shelf Life [Unopened Container at 70°F]	2 years
TESTING	Moisture Control	No
	RH [ASTM F2170]	75%
	pH	5-9
	MVER [ASTM F1869]	3 lbs
	Porosity [ASTM F3191]	N/A
TIME	Open Time	0 min
	Flash Time	N/A
	Working Time	45-60 min
	Cure Time	12 hrs
	Pot Life	N/A
TRAFFIC	Light Traffic	N/A
	Heavy Traffic	N/A
	Heavy Rolling Loads	N/A
ACOUSTICS*	STC	N/A
	IIC	N/A
	Delta IIC	N/A
SUSTAINABILITY	Solvents	Yes
	Isocyanates	No
	VOC Wet Applied [g/L] [SCAQMD Rule #1168]	< 27 g/L
	Bio-Based Content	Yes
	Post-Consumer Recycled Content	No
	Mineral Abundant Content	Yes
	LEED v4/4.1 Points	Contributes to low emitting materials
	Certifications	Greenguard®, Green Label Plus®
WARRANTY**	Transparency	USGBC Member
	Duration (non CFI Certified)	10-Year Performance Warranty
	Duration (CFI Certified)	Lifetime Performance Warranty
	Coverage	Product Performance

*IIC (delta) and STC (delta) ranges are flooring assembly specific based on third party testing and verification in a controlled environment. For any questions or further information, please contact TAYLOR Technical at 706-712-5823.

**For warranty information, view Product Warranty Certificate.